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# Shear Bond Strength, Tie-wing Fracture Resistance, and Frictional Resistance of a Custommade Ceramic Bracket Version 1

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## Abstract

**Objectives:** Shear bond strength (SBS), tie-wing fracture resistance (Tie-wing FR), and frictional resistance of a custom-made ceramic orthodontic bracket version 1 (CC bracket v1) were evaluated.

**Methods:** CC bracket v1 and its mould were designed by incorporating average buccal surface-curvature of Thai premolars into its base and fabricated by injection-moulding technique. SBS, Tie-wing FR and static frictional resistance of CC bracket v1 were compared to those of a commercial ceramic bracket (N=10). Normally distributed data were compared between groups using t tests.

**Results:** SBS means were significantly different between CC bracket v1 and controls ( $17.25 \pm 5.63$  MPa and  $24.75 \pm 5.29$  MPa, respectively,  $p < 0.05$ ). Tie-wing FR was significantly lower for CC bracket v1 ( $41.74 \pm 5.34$  MPa) than the controls ( $89.48 \pm 15.93$ ). Frictional resistance was significantly greater for CC bracket v1 ( $141.93 \pm 35$  gf) vs. controls ( $86.83 \pm 25.4$  gf).

**Conclusions:** CC bracket v1 exhibited lower SBS and Tie-wing FR but clinically acceptable. However, its frictional resistance needs improvement.

**Keywords:** bracket base, ceramic bracket, fracture resistance, frictional resistance, shear bond strength